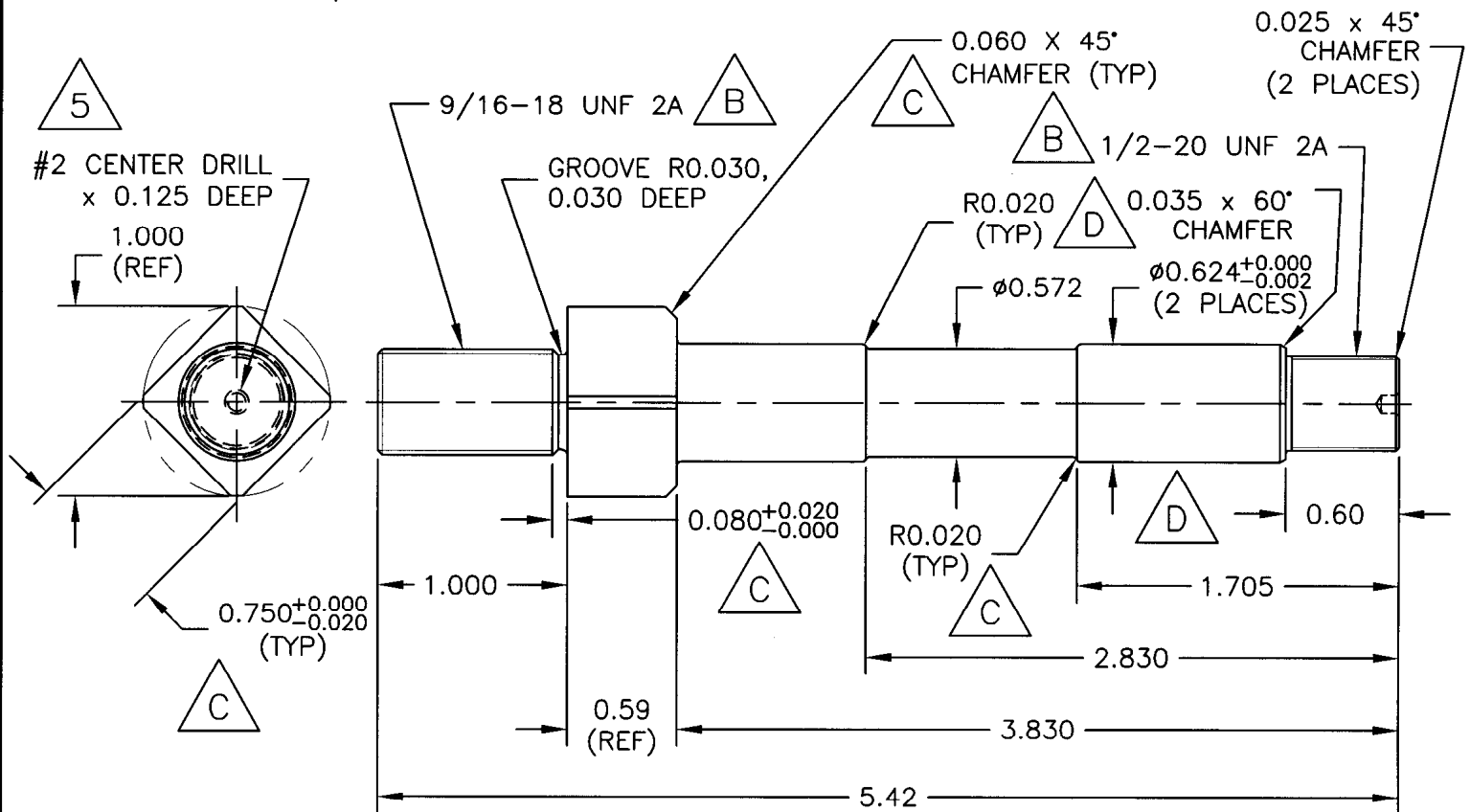


**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3357	REV. D SHEET 1 OF 3
DATE 05.12.02		TITLE SHAFTS	SCALE 1:1
A	04.12.13	NEW ISSUE	
B	05.05.27	ADD THREAD SPEC & 0.063; 17-4 PH ROUND WAS 303 HEX SS	
C	05.07.21	0.750 WAS 0.625; 0.100 WAS 0.063	
D	05.12.02	ø0.624 WAS ø0.623; 0.60 WAS 0.71	

**RELEASED**  
*[Signature]*  
05/12/02**D3357-1 R22/R44 WHEEL SHAFT****NOTES:**

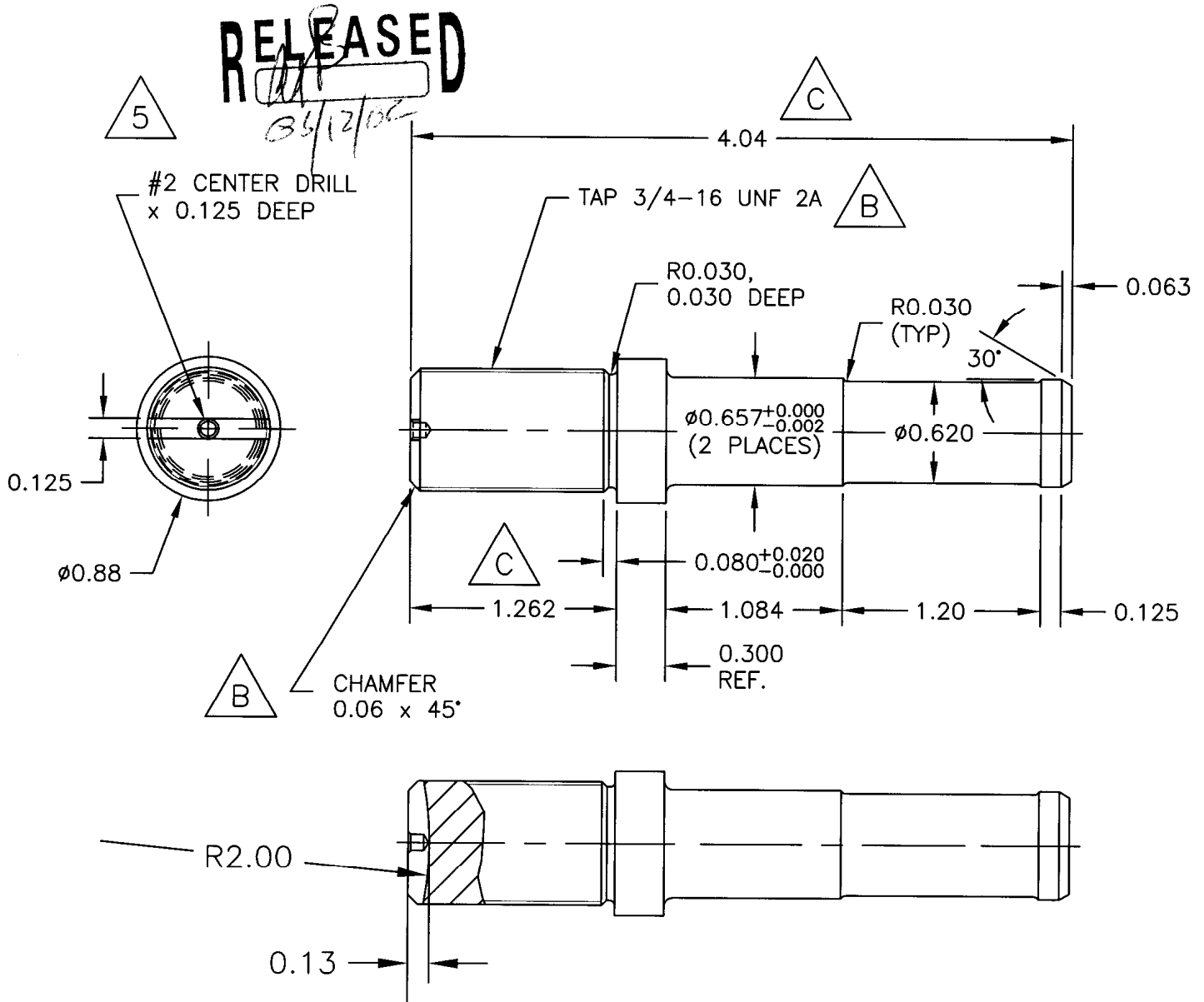
- 1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900 (REF. DART SPEC. M17-4-R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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DATE 05.12.02	TITLE SHAFTS		SCALE 1:1



### D3357-3 R22 LOCK SHAFT

#### NOTES:

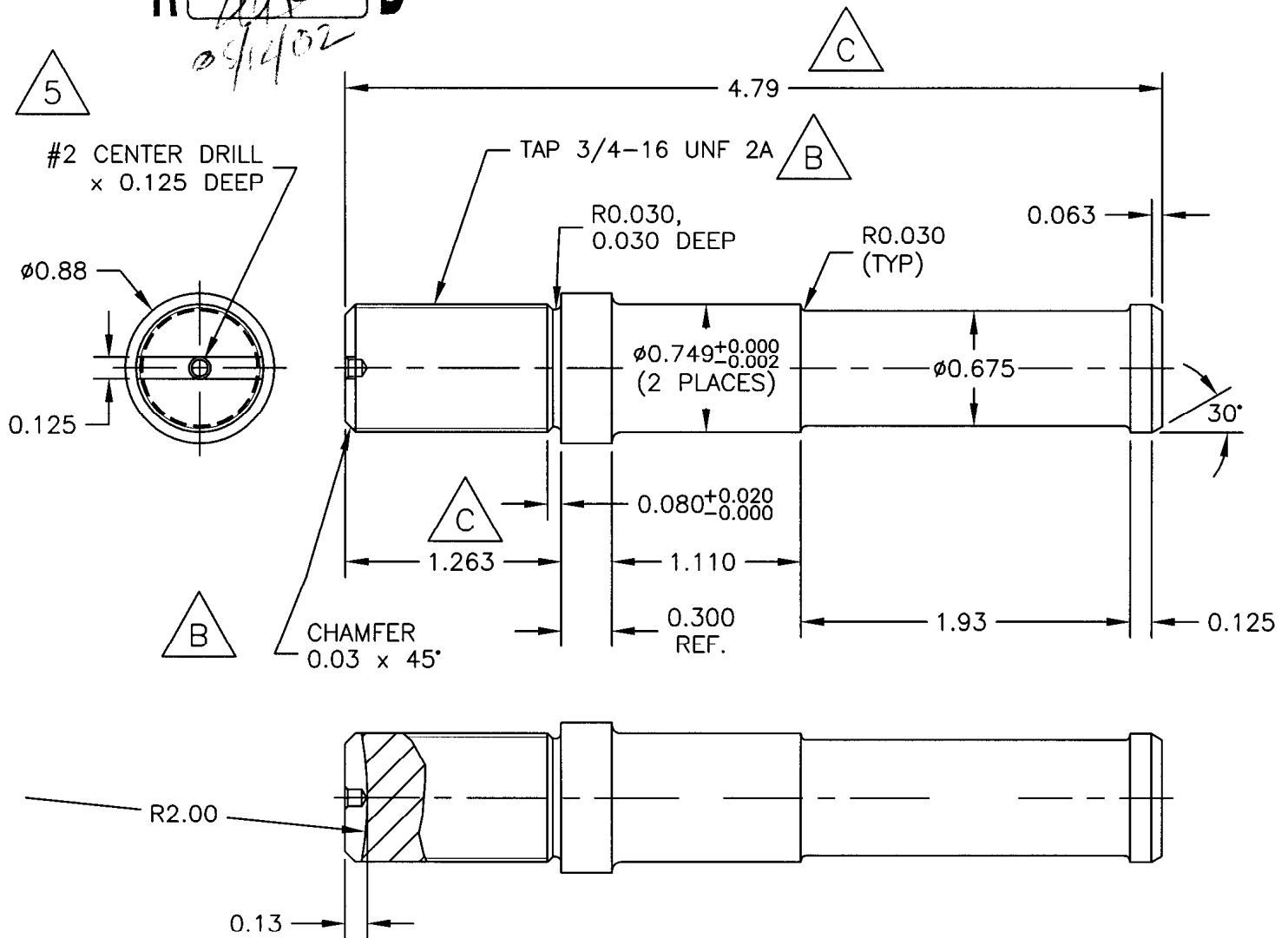
- 1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900  
(REF. DART SPEC. M17-4-R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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DATE 05.12.02		TITLE SHAFTS	SCALE 1:1

**RELEASED**  
*[Signature]*  
05/14/02**D3357-5 R44 LOCK SHAFT****NOTES:**

- 1) MATERIAL: 17-4 PH ROUND BAR STAINLESS STEEL CONDITION H900 (REF. DART SPEC. M17-4-R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) CENTER DRILL AS REQUIRED

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